

Date: Friday, 30/11/2007 2:32:46 PM
User: Linda Lacelle

Process Sheet

Dart Aerospace Ltd.

Sup 4/12
SA 07/12/07

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 36090 -2
Estimate Number : 13076
P.O. Number : N/A
This Issue : 30/11/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : MACHINED PARTS
Previous Run : N/A
Written By :
Checked & Approved By :
Comment : Est. a 07.11.09 new issue EC

Drawing Name : PEDAL LOCK ASSY
Part Number : D3370051
Drawing Number : D3370 REV B
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 07/12/2007

Qty: 8 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D33701 Pedal Lock Base



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pedal Lock Base BH B22360 (3) B22285A (5) SAD 07-12-01

2.0 D33703 Pedal Lock Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pedal Lock Cover BH B22286A (8) SAD 07-12-01

3.0 D33735 KA Cam Lock



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Cam Lock BH 22477 SAD 07-12-01

4.0 D33853 Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Hinge BH B22387 SAD 07-12-01

5.0 AN526C832R6 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Screw BH M16066 SAD 07-12-01

6.0 D27287 Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Decal BH 22554 SAD 07-12-01

Process Sheet

Number: CU-DAR001 Dart Helicopters Services

Drawing Name: PEDAL LOCK ASSY

Number: 36090

Part Number: D3370051

Number:



Eq. #: Machine Or Operation: Description :

7.0 HX81 1/4"-20 SHCS 3/8" long



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
1/4"-20 SHCS 3/8" long

B# 16971

SAD

07-12-01

8.0 AN960416 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer

B#

15519

SAD

07-12-01

9.0 D3384041 Cyclic Sock Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
Cyclic Sock Assembly

B22361-~~822361~~ (4)

SAD 07-12-01

10.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per dwg D3370

SAD

07-12-01

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

PPP 36079

0206-739-011

C 7/12/04

12.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 07/12/04

Job Completion

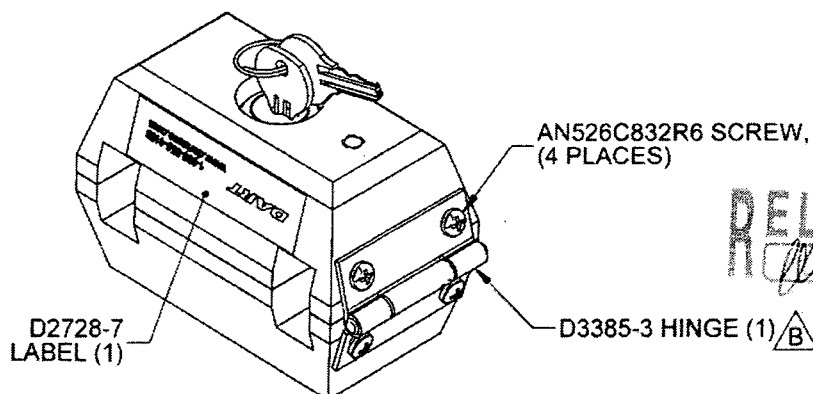


u 07/12/04

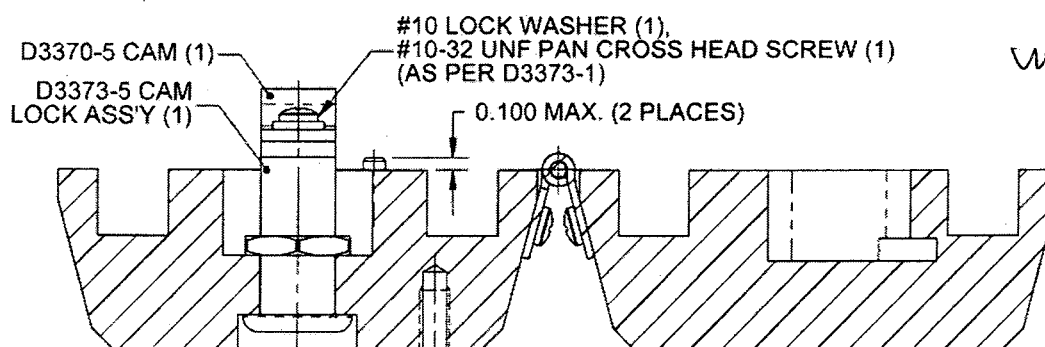
10.1 Inspect Qc 25
07/12/04



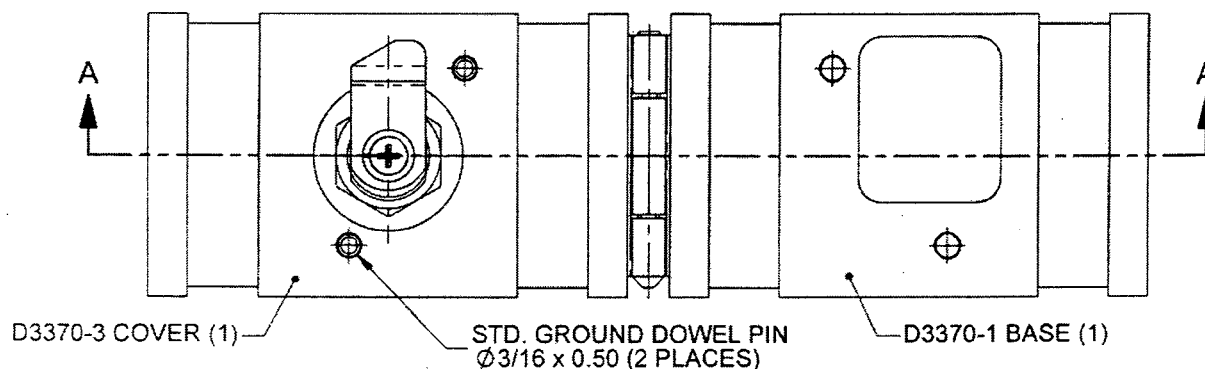
DESIGN 3	DRAWN BY 3	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED [Signature]	DRAWING NO. D3370	REV. B SHEET 1 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:1.5
A	04.12.15	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	



PEDAL LOCK SHOWN LOCKED WITH KEY



SECTION A-A



D3370-051 PEDAL LOCK ASSEMBLY

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

COPYRIGHT © 2004 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.